



2.10.2	Modular PLC	2-20
2.10.3	Redundancy	2-22
2.11	Selection of I/O Modules	2-22
2.12	Interfacing of different I/O devices with PLC	2-23
•	Review Questions	2-24

Unit-III

Chapter 3 : PLC Programming and Applications

3-1 to 3-52

Syllabus : PLC I/O addressing, PLC programming instructions : Relay type instructions, Timer instructions : On delay, Off delay, Retentive, Counter instructions, Up, Down, High speed, Logical instructions, Comparison instructions, Data handling instructions, Arithmetic instructions, PLC programming language - Functional Block Diagram (FBD), Instruction list, Structured text, Sequential Function Chart (SFC), Ladder programming, Simple programming examples using ladder logic : Language based on relay timer counter logical, Comparison, Arithmetic and data handling instructions, PLC based applications : Motor sequence control, Traffic light control, Elevator control, Tank level control, Conveyor system, Stepper motor control, Reactor control.

3.1	Bits and Words	3-2
3.1.1	Use of Bits and Words	3-2
3.2	I/O Addressing of PLC	3-2
3.2.1	Addressing Data Files	3-2
3.2.2	General Format for Logical Addressing	3-3
3.2.3	Logical Addressing for the Input / Output Status Tables.....	3-3
3.2.4	Different Addressing Types	3-4
3.2.4.1	Logical Addressing for Bit within an Integer File	3-4
3.2.4.2	Logical Addressing for Bit within a Binary File	3-4
3.2.4.3	Logical Addressing for Word within an Integer file	3-4
3.2.4.4	Input and Output Addressing for Mitsubishi, Toshiba and Siemens PLCs	3-4
3.3	Introduction to PLC Programming Languages	3-5
3.3.1	Graphical Languages	3-6

3.3.1.1	Ladder Logic Diagram.....	3-6
3.3.1.2	Functional Block Diagram (FBD)	3-6
3.3.1.3	Grafcet	3-7
3.3.2	Text Based Languages	3-8
3.3.2.1	Instruction List	3-8
3.3.2.2	Structured Text (ST)	3-9
3.4	Instruction Set in Ladder Programming	3-9
3.4.1	Relay Type Instruction	3-9
3.4.2	Timers	3-10
3.4.2.1	Non-Retentive Timer	3-10
3.4.2.2	Retentive Timer	3-12
3.4.3	Counters	3-13
3.4.3.1	Count-up Counters - (CTU)	3-13
3.4.3.2	Count-Down Counter (CTD)	3-15
3.4.3.3	High Speed Counter (HSC)	3-16
3.4.4	Comparison Instructions	3-16
3.4.5	Arithmetic Instructions	3-18
3.4.5.1	Advanced Arithmetic Instructions	3-19
3.4.6	Logical Instructions.....	3-20
3.4.7	Data Handling Instructions.....	3-21
3.4.8	Drum Controller or Sequencer instruction.....	3-22
3.4.8.1	Mechanical Drum Controller	3-22
3.4.8.2	PLC Sequencer	3-22
3.4.8.3	Parameters in PLC Sequencer Instructions.....	3-23
3.4.9	Scale with Parameter (SCP) Instruction	3-24
3.4.10	Jump to Subroutine (JSR), Subroutine (SBR) and Return (REI) Instructions	3-25
3.4.11	Proportional Integral Derivative Instruction (PID)	3-25
3.4.12	Internal Relays	3-26
3.5	Ladder Programming for Logic Functions	3-26
3.6	PLC Ladder Programming for Boolean Algebra ...	3-29
3.7	Application Development	3-45
3.7.1	Motor Sequence Control	3-45
3.7.2	Traffic Light Control	3-47
3.7.3	Elevator Control	3-47



3.7.4	Tank Level Control	3-48
3.7.5	Reaction Control	3-49
3.7.6	Conveyor System	3-50
3.7.7	Stepper Motor Control	3-51
•	Review Questions	3-52

Unit-IV

Chapter 4 : Electric Drives & Special Machines

4-1 to 4-52

Syllabus : Electric drives : Types, Functions, Characteristics, Four quadrant operation, DC and AC drive controls : V/F control, Parameters, Direct torque control, Drives : Working principle, Specifications, Parameters, Types and applications, Applications - Speed control of AC motor / DC motor.

4.1	Electric Drives	4-2
4.1.1	Electric Drives and Special Machines	4-2
4.1.1.1	General Block Diagram of Electric Drive ..	4-2
4.1.2	Advantages of Electric Drives	4-3
4.1.2.1	Explanation of Components of Drive	4-4
4.1.3	Classification (Types) of Electric Drives	4-5
4.1.4	Classification (Types) as per Number of Machines	4-5
4.1.5	Classification of Control Schemes (To Control Functioning of Drives)	4-6
4.1.5.1	Automatic Control System	4-6
4.1.5.2	Semi Automatic Control System	4-6
4.1.5.3	Manual Control System	4-6
4.1.6	Four Quadrant Operation (Characteristics)	4-6
4.1.6.1	Speed Torque Conversions and Multi-quadrant Operation	4-7
4.1.6.2	Multiquadrant Operation of Drives	4-7
4.1.6.3	4-quadrant Diagram of a Hoist Operation	4-7
4.1.6.3	Nature of Load	4-7
4.1.6.4	Factors Affecting the Selection of Electric Motors	4-8

4.1.6.5	Effect of Electric Supply on Performance of Motor	4-8
4.1.7	Running Characteristics of Different Motor	4-9
4.1.7.1	DC Shunt Motor	4-9
4.1.7.2	Characteristics of D.C. Series Motor	4-9
4.1.7.3	Three Phase Induction Motor	4-10
4.1.7.4	3-Phase Synchronous Motor	4-12
4.1.7.8	'V' Curves and Inverted 'V' Curves of 3-Phase Synchronous Motor	4-12
4.1.7.9	Speed Torque Characteristics of Synchronous Motor	4-13
4.1.7.10	A.C. Series Motor / Universal Motor	4-14
4.1.7.11	Universal Motor	4-17
4.1.7.12	Single Phase Induction Motors	4-18
4.1.7.13	Resistance Split Phase Motor	4-18
4.1.7.14	Capacitor Split Phase Motors	4-19
4.2	DC & AC Drive Controls	4-21
4.2.1	DC Drive	4-21
4.2.2	AC Drive	4-21
4.2.3	Comparison of DC and AC Drive	4-21
4.2.4	DC Drive Controls	4-22
4.2.4.1	Single Phase Fully Controlled Rectifier	4-22
4.2.4.2	Single Phase Half Controlled Rectifier	4-23
4.2.4.3	Three Phase Fully Controlled Rectifier	4-24
4.2.4.4	Three Phase Half Controlled Rectifier	4-24
4.2.5	Chopper Controlled Drive	4-25
4.2.5	AC Drives	4-25
4.2.5.1	Classification of AC Drive	4-25
4.2.5.2	V/F Control	4-25
4.2.5.2A	Speed Control by Changing the Applied Voltage	4-25
4.2.5.2B	Frequency Control Method of Speed Variation	4-26
4.2.5.2C	(V/f) Method of Speed Control	4-26
4.2.5.2D	Laboratory Experiment of Speed Control by Vf Method :	4-27
4.2.5.3	Field Oriented Control Drives	4-27



4.2.5.4	Direct Torque Control	4-27
4.3	Drives – Working Principle	4-28
4.3.1	General Block Diagram of Electric Drive	4-28
4.3.2	Specifications and Parameters of Electric Drive	4-28
4.3.3	Types of Electric Drives	4-28
4.3.4	Applications of Electric Drive	4-29
4.3.4.1	Rolling Mills	4-29
4.3.4.2	Textile Mills	4-29
4.3.4.3	Cranes	4-29
4.3.4.4	Paper Mills : Requirements	4-29
4.3.4.5	Marine Drive	4-29
4.3.4.6	Refrigeration and Air Conditioning	4-30
4.3.4.7	Sugar Factory	4-30
4.4	Application / Speed Control of DC and AC Motors	4-31
4.4.1	Speed Control of Motors	4-31
4.4.2	Speed Control of D.C. Series Motor	4-35
4.4.3	Speed Control of Three-Phase Induction Motor	4-37
4.4.3.1	General	4-37
4.4.3.2	Different Methods of Speed Control	4-37
4.4.3.3	Control from Stator Side	4-38
4.4.3.4	Control from Rotor Side	4-39
4.4.3.4.1	By Varying Rotor Resistance	4-39
4.4.4	By Cascade Connection	4-44
4.4.5	By Injecting emf in the Rotor Circuit	4-45
4.4.6	Scherbius System of Speed Control	4-45
4.4.7	Series Parallel Speed Control Method for Series Motor	4-46
4.4.8	Transformer and Uncontrolled Rectifier Control Method of Speed Control of DC Series Motor	4-46
4.4.9	Construction of Linear Induction Motor	4-47
4.4.10	Stepper Motor	4-49
•	Review Questions	4-51

Unit-V

Chapter 5 : Supervisory Control & Data Acquisition System

5-1 to 5-16

Syllabus : Introduction to SCADA, Typical SCADA architecture / block diagram, Benefits of SCADA, Various editors of SCADA, Interfacing SCADA system with PLC : Typical connection diagram, Object linking and embedding for Process Control (OPC) architecture, Steps in creating SCADA screen for simple object, Steps for linking SCADA object (defining tags and items) with PLC ladder program using OPC, Applications of SCADA : Traffic light control, Water distribution, Pipeline control.

5.1	Introduction to SCADA	5-2
5.1.1	Definition of SCADA	5-2
5.1.2	Brief History of SCADA	5-2
5.2	SCADA System Architecture	5-3
5.3	Different SCADA Components	5-4
5.3.1	Different SCADA Communication Components	5-5
5.3.2	Different Communication Architectures	5-7
5.3.3	Different Communication Topologies	5-9
5.3.4	Different Communication Technologies used	5-10
5.3.5	Standards for Communication Media in SCADA Systems	5-11
5.3.6	Different Communication Protocols in SCADA Systems	5-11
5.4	Desirable Properties of SCADA Systems	5-11
5.5	Functions and Features of SCADA Systems	5-12
5.5.1	Advantages of the SCADA System	5-12
5.5.2	Disadvantages of the SCADA System	5-13
5.6	Various Editors of SCADA	5-13
5.7	Procedure to Communicate Allen Bradley S/W With Intouch SCADA	5-13
5.8	Applications of SCADA Systems	5-14
5.9	Water Purification System	5-15
•	Review Questions	5-16

